

Pacer Technology's **Epoxy Putty, Quick Fix** is a hand-mixable adhesive/sealant in a 2-part putty stick designed to adhere to most surfaces. The product hardens in 5 minutes after mixing, can be drilled, filed, tapped, sanded or machined after a 1-hour cure and can be painted as well. **Epoxy Putty** can be used underwater for swimming pools, fish tanks, or common plumbing repairs and also works to fabricate parts. **Epoxy Putty** works best on metals, wood, glass, masonry, ceramics and many plastic materials.

**PROPERTIES**

<b>EPOXY PUTTY</b>	
Chemical Base	Epoxy resin & hardener
Initial color	Resin = gray / Hardener = black
Final Color	Dark gray
Mix Ratio	1:1
Working Time (@75 F/24 C)	5- 8 minutes
Set Time	18-24 minutes
Full Cure	24 hours
VOC status	100% reactive
Tensile strength:	700 psi
<b><u>Cured Properties</u></b>	
Shore D Hardness	80
Service Temperature Range, continuous	-40°F to +250°F (-40°C to +121°C)

**USE INSTRUCTIONS:**

Break off required amount. Mix by twisting and kneading putty until uniform color is achieved. Immediately apply mixed product to surface – hardens in 5 minutes. For a smooth finish, rub surface with wet cloth before hardening begins. Remove excess product before it hardens. Store product sealed in a cool, dry location (55 to 75 F).

Not recommended for bonding polyethylene or polypropylene plastic.

**STORAGE AND SHELF LIFE**

Stored at 55 to 75 F, a 1 year shelf life can be expected for the unopened, Pacer Epoxy Putty.

## **SAFETY AND HANDLING PRECAUTIONS**

**WARNING: HARMFUL IF SWALLOWED. EYE IRRITANT WITH DIRECT CONTACT. KEEP OUT OF REACH OF CHILDREN.** Contains epoxy resin and amine hardener. If swallowed, contact physician immediately and show container label. If eye contact occurs, flush with water for 15 minutes and call physician. Wash hands and skin with soap and water after use.

For more information, refer to Safety Data Sheet available upon request.

In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 637-0803 (outside CA only) or (909) 987-0550.

### **Part Number(s):**

15400

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