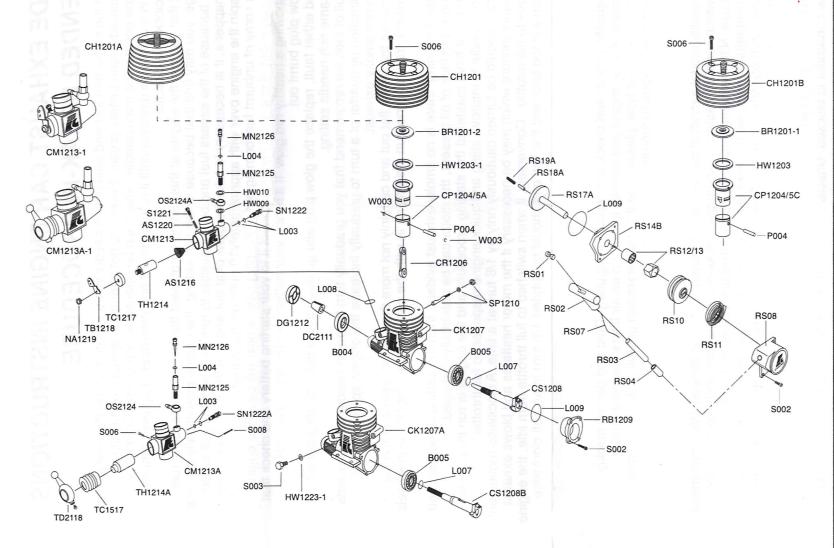


15 SIDE FORCE MODELS

Engine Instructions

ITEM	DISP	BORE	STROKE	OUTPUT	PARACTICAL RANGE
	(C.C.)	(m.m.)	(m.m.)	PS or BHP/ r.p.m	(r.p.m)
15S/ABC	2.42	15.0	13.7	0.70/29,000	3,000~30,000



PARTS LIST

ITEM NO.	DESCRIPTION		
AS1216	THROTTLE SPRING		
AS1220	ADJUSTED SCREW SPRING		
BR1201-1	BURE ROOM(12)		
BR1201-2	BURN ROOM (15)		
CH1201	CYLINDER HEAD (BLUE)		
CH1201A CH1201B	CYLINDER HEAD (CAST HEAD) BLUE COLOUR		
CH1201B CK1207	CYLINDER HEAD (PRO) SILVER COLOUR CRANKCASE		
CK1207A	CRANKCASE (FOR.12&.15PRO) BLACK COLOUR		
CM1213	CARBURETOR MAIN BODY		
CM1213-1	CARBURETOR COMPLETELY SET (ROTARY THROTTLE ROD)		
CM1213A	CARBURETOR MAIN BODY (SLIDE TYPE)		
CM1213A-1	CARBURETOR COMPLETELY SET (SLIDE TYPE)		
CP1204/5A	CYLINDER SLEEVE/ PISTON 3P (15)		
CP1204/5C	CYLINDER SLEEVE/ PISTON 3P (FOR 15 PRO)		
CR1206	CONNECTING ROD		
CS1208	CRANKSHAFT		
CS1208B	CRANKSHAFT (FOR.12&.15PRO)		
DC2111	DRIVE COPPER CONE		
DG1212 HW1203	DRIVE GEAR CYLINDER HEAD WASHER (15)		
HW1203-1	CYLINDER HEAD WASHER (15) CYLINDER HEAD WASHER (12)		
HW1223-1	OIL SUPPLY NOZZLE WASHER		
MN2125	MAIN NEEDLE VALVE HUB		
MN2126	MAIN NEEDLE VALVE		
OS2124A	FUEL NIPPLE		
RB1209	REAR BACK COVER		
S1221	THROTTLE STOP ADJUSTMENT SCREW		
SN1222	SUPPLY NEEDLE VALVE		
SN1222A	SUPPLY NEEDLE VALVE (FOR SLIDE TYPE)		
SP1210	CARBURETOR SETTING PIN		
TB1218	THROTTLE ROD		
TC1217	THROTTLE COVER		
TC1517	THROTTLE COVER (FOR SLIDE CARBURETOR)		
TD2118 TH1214	THROTTLE SCREW CAP THROTTLE & THROTTLE NEEDLE		
TH1214A	THROTTLE (FOR SLIDE TYPE)		
B004	BALL BEARING 689Z (RUBBER)		
B005	BALL BEARING 689		
L003	SUPPLY NEEDLE VALVE "O" RING		
L004	MAIN NEEDLE VALVE "O" RING		
L007	CRANKSHAFT "O"RING 1"5MM		
L008	CARB URETOR "O" RING		
L009	REAR COVER "O" RING		
P004	PISTON GUDGEON PIN (15)		
S002	REAR COVER BOLT (M2.6*6) 4PCS		
S003	SCREW		
S006	CYLINDER HEAD BOLT (M2.6*12) 4PCS		
S008 S009	THROTTLE STOP ADJUSTMENT SCREW CARBURETOR SETTING PIN		
W003	"G" PIN SNAP RING 2 PCS		
A:PARTS	ASSEMBLY DIAGRAM		
RS01 RS02	STRING SEAT HANDLE		
RS03	BUFFER HEAD WASHER		
RS04	BUFFER HEAD WASHER SEAT		
RS07	STARTING STRING		
RS08	REAR COVER		
RS10	THREAD SEAT		
RS11	EDDY SPRING		
S002	REAR COVER WASHER (M2.6×6)		
B:PARTS	ASSEMBLY DIAGRAM		
RS12/13	ONE WAY BEARING SEAT		
RS14B	CONNECTIVE SEAT		
RS17A	STARTING AXLE		
	STARTING PIN		
RS18A			
RS18A RS19A	PRESSURE SPRING		
	PRESSURE SPRING REAR COVER SCREW (M2.6×6) 4PCS STARTING PIN & SPRING		